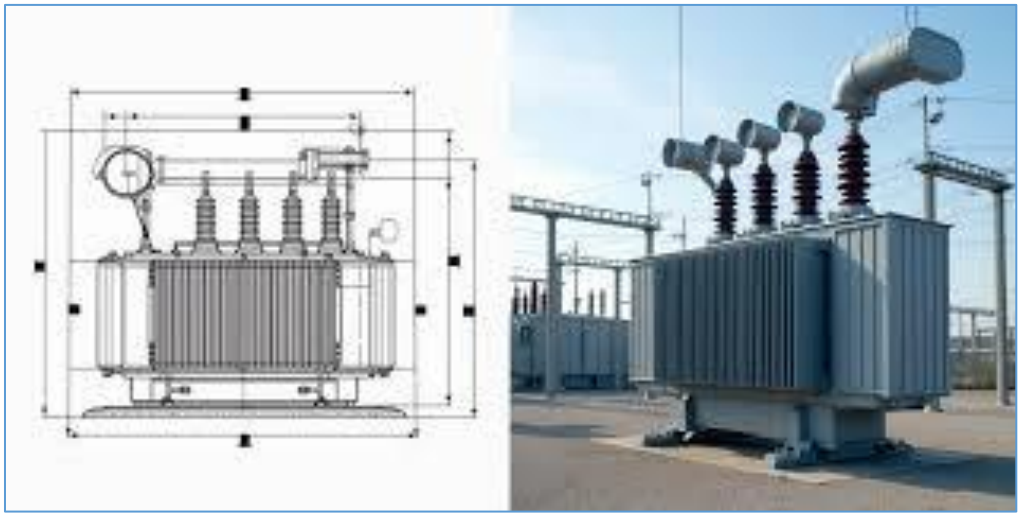
Tel No:+97126654546 | Fax No:+97126654182 | Email: training@cmc-me.com | www.cmc-me.com



EE225:
Distribution Transformer Basic Concepts Maintenance

Training Description:

The Distribution Transformer Basic Concepts & Maintenance training course is designed to provide participants with comprehensive theoretical knowledge and practical skills to understand, operate, maintain and troubleshoot distribution transformers. Distribution transformers are vital components in electrical power systems, and their reliability directly influences service continuity, equipment protection, voltage stability and overall operational efficiency.

This intensive training course combines structured technical instruction, hands-on workshops, demonstrations and real-world case studies to ensure participants develop in-depth knowledge of transformer design, construction, operating principles and performance characteristics. Key technical areas include electromagnetic theory, insulation systems, cooling methods, transformer losses, efficiency optimization, oil analysis, dissolved gas analysis, grounding practices, protection coordination and condition monitoring techniques. Participants will also learn industry best practices for installation, commissioning, testing and preventive maintenance aligned with recognized technical standards.

By the end of this training course, participants will be able to evaluate transformer condition, interpret diagnostic test results, implement effective maintenance programs and contribute to improved reliability, safety and cost efficiency in industrial, commercial and utility power distribution systems.

Training Objectives:

By the end of the training, participants will be able to:

- ✓ Explain electromagnetic principles governing transformer operation
- ✓ Identify transformer construction details including core, windings, insulation and cooling systems
- ✓ Analyze transformer ratings, impedance, regulation and efficiency
- ✓ Perform installation, commissioning and acceptance testing
- ✓ Conduct preventive maintenance and condition monitoring
- ✓ Interpret oil analysis and electrical test results
- ✓ Diagnose electrical, thermal and mechanical faults
- ✓ Apply grounding, protection and safety requirements
- ✓ Develop maintenance schedules based on risk and condition
- ✓ Improve transformer reliability and extend service life

Training Designed for:

This training course is intended for electrical engineers, electrical technicians, substation operators, maintenance supervisors, plant engineers, reliability engineers and technical personnel responsible for installation, operation, inspection and maintenance of distribution transformers. It is also suitable for utility engineers, asset management professionals, project engineers and facility managers working in power distribution systems who seek to strengthen their practical and technical competence in transformer diagnostics, maintenance planning, failure prevention and reliability improvement.

Training Requirement:

"Hands on practical sessions, equipment and software will be applied during the course if required and as per the client's request."

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Contents can be adapted to your specific wishes. It is therefore possible to focus on specific modules of the training course as per client's learning needs and objectives. Further, it should be forwarded to us a month prior to the course dates.

Training Program:

DAY ONE:

TRANSFORMER FUNDAMENTALS AND DESIGN

- **Core Principles and Construction**
  - Basic electromagnetic theory and transformer working principle
  - Faraday's law and mutual induction
  - Transformer equivalent circuit and phasor diagrams
  - Voltage regulation and short circuit characteristics
  - Core construction and magnetic materials
  - Winding configurations and insulation systems
  - Vector groups and phase displacement
  - Transformer ratings and nameplate interpretation
  - Transformer losses and efficiency calculation
  - Workshop: Nameplate analysis and performance calculation
  - Case Study: Transformer selection for a distribution feeder

DAY TWO:

INSTALLATION, COMMISSIONING AND TESTING

- **Safe Energization and Acceptance**
  - Transportation, storage and handling procedures
  - Site preparation and environmental considerations
  - Grounding and earthing requirements
  - Pre-commissioning inspection checklist
  - Insulation resistance testing and polarization index
  - Transformer turns ratio testing
  - Winding resistance measurement
  - Oil quality testing and dielectric strength
  - Temperature indicators and protection devices
  - Pre-energization safety verification
  - Workshop: Performing acceptance testing
  - Case Study: Commissioning procedure and documentation

DAY THREE:

PREVENTIVE MAINTENANCE AND CONDITION MONITORING

- **Maintaining Performance and Reliability**
  - Preventive maintenance philosophy
  - Routine inspection procedures
  - Oil sampling and contamination control
  - Dissolved gas analysis fundamentals and interpretation
  - Moisture content and insulation degradation

- Thermal imaging and hotspot detection
- Cooling system inspection and maintenance
- Bushing inspection and cleaning procedures
- Load monitoring and temperature rise assessment
- Maintenance documentation and reporting
- Workshop: Interpreting oil analysis reports
- Case Study: Developing a preventive maintenance plan

DAY FOUR:

TROUBLESHOOTING AND FAULT DIAGNOSIS

❖ **Identifying Failures and Root Causes**

- Common transformer failure modes
- Insulation breakdown and aging
- Overloading and thermal stress
- Short circuit mechanical damage
- Tap changer faults and maintenance
- Partial discharge basics
- Abnormal test result interpretation
- Root cause analysis techniques
- Emergency fault response procedures
- Repair versus replacement evaluation
- Workshop: Fault diagnosis using sample data
- Case Study: Investigation of transformer failure

DAY FIVE:

RELIABILITY, ASSET MANAGEMENT AND OPTIMIZATION

❖ **Lifecycle Management and Performance Improvement**

- Transformer aging and loss of life calculation
- Thermal modeling and loading strategies
- Risk based maintenance planning
- Energy efficiency and loss reduction strategies
- Spare transformer planning and redundancy
- Compliance with technical standards
- Asset documentation and performance tracking
- Introduction to smart monitoring technologies
- Digital condition monitoring systems
- Reliability centered maintenance principles
- Workshop: Developing a lifecycle management strategy
- Case Study: Reliability improvement plan for a distribution network

❖ Course Conclusion

❖ POST-ASSESSMENT and EVALUATION

Training Methodology:

This interactive training course includes the following training methodologies as a percentage of the total tuition hours:

- 30% Lectures, Concepts, Role Play
- 70% Workshops & Work Presentations, Techniques, Based on Case Studies & Practical Exercises, Gamification, Software & General Discussions
- Pre and Post Test

Training Certificate(s):

CMCT Internationally recognized certificate(s) will be issued to each participant who completed the course.

Training Fees:

TBA as per the course location - This rate includes participant's manual, hand-outs, buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Note: The 5% VAT (Value Added Tax), will be effective starting 01st of January 2018 as per the new regulation from the UAE Government. The VAT applies for all quotation both for local and abroad.

Training Timings:

Daily Timings:

07:45 - 08:00	Morning Coffee / Tea
08:00 - 10:00	First Session
10:00 - 10:20	Recess (Coffee/Tea/Snacks)
10:20 - 12:20	Second Session
12:20 - 13:00	Recess (Prayer Break & Lunch)
13:00 - 14:00	Last Session

For training registrations or in-house enquiries, please contact:

Aisha Relativo - Training & Career Development Manager
aisha@cmc-me.com / training@cmc-me.com
Tel.: +971 2 665 3945 or +971 2 643 6653 | Mob.: +971 52 2954615